



$Q = 200 LW$ ; but not less than  
 $200 \text{ cfm/ft}^2$  of all openings  
 with doors open. Correct for products  
 of combustion and temperature.  
 Minimum duct velocity = 3500 fpm  
 $h_e = 0.25 VP_d$



TITLE

MELTING FURNACE  
TILTING

FIGURE

VS-55-02

DATE

2-91